



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G09132-3G-9
Job Sheet 178665



Part No: RBW6205G09132-3G-9

Job Qty: 3 ea ^{DAS} 21

Part Name: Arm Weldment

6eq 9-89



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Due Date: 10/22/18

Created By: Logan David

Type: Stock

Description:

Note: DWG RBW6205G09132-3G Rev 3 IPP Rev A 18.03.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	10/22/18	10/22/18	0.00	0.00	Start Up Large Fab-7		EZ
100	Large Fab	3 pcs	10/22/18	10/22/18	0.25	0.75	Large Fab 3		EZ
110	QC	3 pcs	10/22/18	10/22/18	0.00	0.00	QC9		CPC
120	Mill Conv	3 pcs	10/22/18	10/22/18	0.25	0.75	Mill Conv 2		18/11/2
130	QC	3 pcs	10/22/18	10/22/18	0.00	0.00	QC2 Machining-5		18-11-05
140	QC	3 pcs	10/22/18	10/22/18	0.00	0.00	QC8 Machining-5		NOV 06 2018
150	Outsource	3 pcs	10/22/18	10/22/18	0.00	0.00	Outsource3		NOV 17 2018
160	Packaging	3 pcs	10/22/18	10/22/18	0.00	0.00	Packaging2		38
170	QC	3 pcs	10/22/18	10/22/18	0.00	0.00	QC6		M&C
180	Packaging	3 pcs	10/22/18	10/22/18	0.00	0.00	Packaging3-2		DAS
190	QC21-SA	3 Ea	10/22/18	10/22/18	0.00	0.00	QC21		21 NOV 21 2018

Part Op 100 - Weld as per DWG. sheet 6

Descriptions: 120 - Machine flat after welding as per DWG sheet 6.

150 - Issue P/O to GROUPE ALTECH: P/O 004162 - Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Material type; 1018 -Certificate of Conformity is required

160 - Receive

180 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW6205G09132-3G-11	Arm	3 Ea (1 ea)	90-Start up Operation	5061020
RBW6205G09132-3G-13	Ring	3 Ea (1 ea)	90-Start up Operation	5117227
RBW6205G09132-3G-15	Plate	3 Ea (1 ea)	90-Start up Operation	



Container No: S123107



Part: RBW6205G09132-3G-9

Job No: 178665

Serial No/Batch: S123107

Revision: 3

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Required	Inventory	Allocated
3	8	0
3	11	0
3	8	0

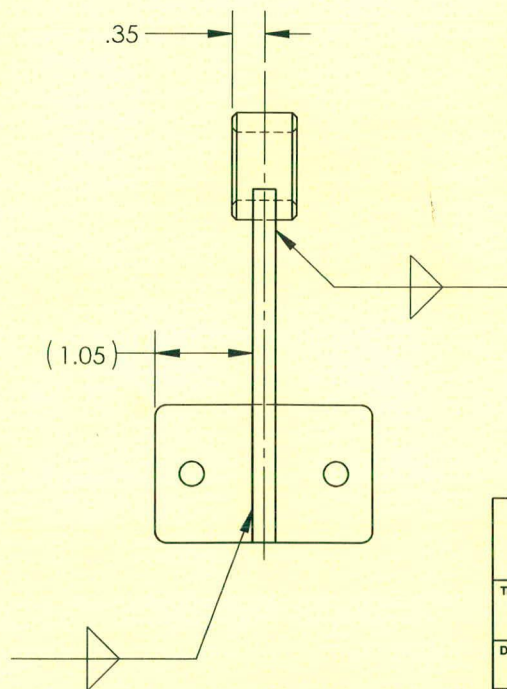
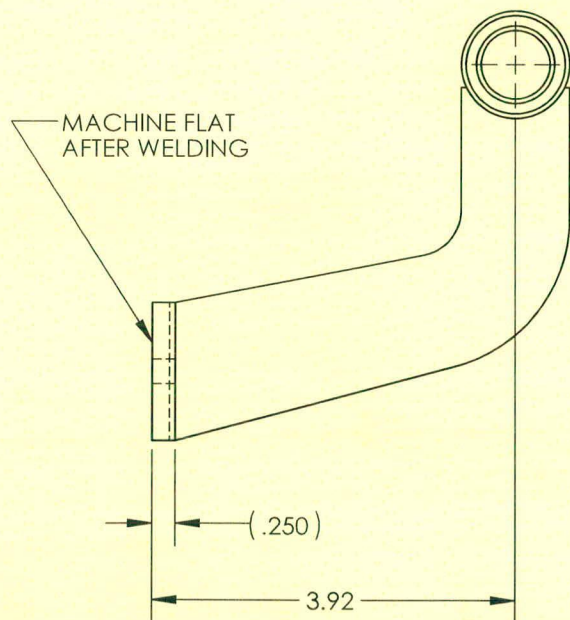
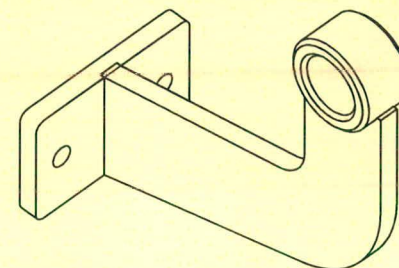
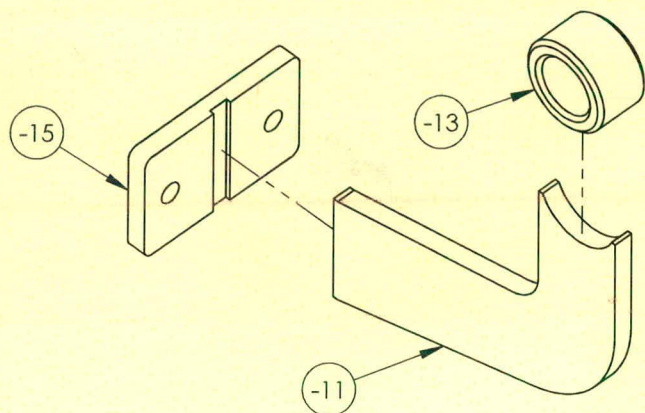
Plex 10/30/18 2:35 PM dart.lacelle.linda

Date: 10/31/18

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Nov 10 1871
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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
3	14-0154	-9 CH'D DIM FROM 4.164 TO 3.92.			9/19/2014	JAG DW



(-9)
ARM WELDMENT

DART AEROSPACE	
TITLE TROLLEY ADAPTER, SWASHPLATE SUPPORT	
DWG NO. RBW6205G09132-3G-9	REV 3
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: GILBERT APPROVED <i>D Weil</i> HEAT TREAT FINISH CAD PLATE YELLOW SPEC QQ-P-416F, TYPE II, CLASS II USED ON MODEL AW139
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 1/19/2012
SHEET 6 OF 9	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041612**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041612
PO Date: 11/6/18
Due Date: 11/14/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments: ** Confirm date of delivery **

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185770	646.3912	Shim Issue P/O: Cat Plating, CAD PLATE PER QQ- P-416, TYPE II, CLASS 2, CL2	Firmed	-	11/14/18	25 pcs	0 pcs	25 pcs	\$14.75/pcs	\$368.75
							25 X	NOV 16 2018 NOV 17 2018			
2	185769	646.3910	Shim Issue P/O: Cad Plating, CAD PLATE PER QQ- P-416, TYPE II, CLASS 2, CL2	Firmed	-	11/14/18	24 pcs	0 pcs	24 pcs	\$14.75/pcs	\$354.00
							24 X	NOV 16 2018 NOV 17 2018			
3	178665	RBW6205G09132-3G-9	Arm Weldment -Issue P/O to GROUPE ALTECH: P/O -Cadmium plating, QQ-P-416F TYPE II, CLASS II -Color; Yellow -Material type; 1018 -Certificate of Conformity is required	Firmed	-	11/14/18	6 pcs	0 pcs	6 pcs	\$15.95/pcs	\$95.70
							6 X	NOV 16 2018 NOV 17 2018			
Grand Total:										\$818.45	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/7/18 11:44 AM dart.tsimiklis.chrisoula

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Certificat de Conformité / Certificate of Compliance

(014190-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868
www.groupaltech.com

Bon de Livraison / Packing Slip

014190 - 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A1K7

CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
16-Nov-2018		Aman		041612 ✓				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	646.3912 Rev.	646.3912 ✓ CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2	CADMIUM CH	25	25 ✓	0	0	0
2	646.3910 SHIM Rev.	646.3910 SHIM ✓ CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	24	24 ✓	0	0	0
3	RBW6205G09132-3G-9 Rev.	RBW6205G09132-3G-9 ✓ CAD YELLOW PLATE PER QQ-P-416 TYPE 2 CLASS 2 ,CL2	CADMIUM CH	6	6 ✓	0	0	0

DAS
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Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual ThicknessInspecteur Qualité
Quality InspectorRéçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.

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